

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier**

Product form : Mixture  
 Product name : XFlexx Series Magenta Ink

**1.2. Relevant identified uses of the substance or mixture and uses advised against****1.2.1. Relevant identified uses**

Intended for general public  
 Main use category : Industrial use, Consumer use  
 Use of the substance/mixture : Printing ink

**1.2.2. Uses advised against**

No additional information available

**1.3. Details of the supplier of the safety data sheet**

Inkcups Now Corporation  
 310 Andover Street  
 Danvers, MA. 01923  
 USA  
 978-646-8980  
 compliance@inkcups.com

**1.4. Emergency telephone number**

Emergency number : CHEMTREC International +1 (703) 527-3887 24 hr

**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture****Classification according to Regulation (EC) No. 1272/2008 [CLP]**

Acute Tox. 4 (Oral)	H302
Skin Irrit. 2	H315
Skin Sens. 1	H317
Eye Irrit. 2	H319
Repr. 1B	H360FD
Aquatic Chronic 3	H412

Full text of hazard classes and H-statements : see section 16

**Adverse physicochemical, human health and environmental effects**

No additional information available

**2.2. Label elements****Labelling according to Regulation (EC) No. 1272/2008 [CLP]**

Hazard pictograms (CLP) :



GHS07

GHS08

Signal word (CLP) : Danger

Hazardous ingredients : 2-Propenoic acid, 2-[2-(ethenoxy)ethoxy]ethyl ester; Poly[oxy(methyl-1,2-ethanediyl)], .alpha.,.alpha.'-(2,2-dimethyl-1,3-propanediyl)bis[.omega.-[(1-oxo-2-propenyl)oxy]-; Phosphine oxide, phenylbis(2,4,6-trimethylbenzoyl)-; 2-Propenoic acid, 2-phenoxyethyl ester; Poly[oxy(methyl-1,2-ethanediyl)],a,a',a"-1,2,3-propanetriyltris[w-[(1-oxo-2-propen-1-yl)oxy]-

Hazard statements (CLP) : H302 - Harmful if swallowed.  
 H315 - Causes skin irritation.  
 H317 - May cause an allergic skin reaction.  
 H319 - Causes serious eye irritation.  
 H360FD - May damage fertility. May damage the unborn child.  
 H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements (CLP) : P101 - If medical advice is needed, have product container or label at hand.  
 P102 - Keep out of reach of children.  
 P201 - Obtain special instructions before use.  
 P280 - Wear protective gloves/protective clothing/eye protection/face protection.

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according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

	P308+P313 - IF exposed or concerned: Get medical advice/attention. P405 - Store locked up. P273 - Avoid release to the environment.
Unknown acute toxicity (CLP) - SDS	: 54.29% of the mixture consists of ingredient(s) of unknown acute toxicity (Oral) 82.56% of the mixture consists of ingredient(s) of unknown acute toxicity (Dermal) 85.56% of the mixture consists of ingredient(s) of unknown acute toxicity (Inhalation (Vapours))
Unknown hazards to the aquatic environment (CLP)	: Contains 26.24 % of components with unknown hazards to the aquatic environment
Child-resistant fastening	: Not applicable
Tactile warning	: Applicable

### 2.3. Other hazards

No additional information available

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Tetrahydrofurfuryl Acrylate	(CAS-No.) 2399-48-6 (EC-No.) 219-268-7	30 - 40	Skin Irrit. 2, H315 Eye Irrit. 2, H319
2-Propenoic acid, 2-[2-(ethenoxy)ethoxy]ethyl ester	(CAS-No.) 86273-46-3 (EC-No.) 451-690-9	10 - 20	Acute Tox. 4 (Oral), H302 Skin Sens. 1, H317
2-Propenoic acid, 2-phenoxyethyl ester	(CAS-No.) 48145-04-6 (EC-No.) 256-360-6	10 - 20	Skin Sens. 1A, H317 Repr. 2, H361d Aquatic Chronic 2, H411
Poly[oxy(methyl-1,2-ethanediyl)], .alpha.,.alpha.'-(2,2-dimethyl-1,3-propanediyl)bis[.omega.-[(1-oxo-2-propenyl)oxy]-	(CAS-No.) 84170-74-1 (EC-No.) 617-546-6	5 - 10	Skin Sens. 1B, H317 Aquatic Chronic 2, H411
Phosphineoxide,diphenyl(2,4,6-trimethylbenzoyl)-	(CAS-No.) 75980-60-8 (EC-No.) 278-355-8 (EC Index-No.) 015-203-00-X	3 - 7	Repr. 2, H361f
Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-[(1-oxo-2-propenyl)oxy]-, ether with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol (3:1)	(CAS-No.) 53879-54-2 (EC-No.) 500-123-4	1 - 5	Skin Irrit. 2, H315 Eye Irrit. 2, H319
Phosphine oxide, phenylbis(2,4,6-trimethylbenzoyl)-	(CAS-No.) 162881-26-7 (EC-No.) 423-340-5 (EC Index-No.) 015-189-00-5	1 - 5	Skin Sens. 1, H317 Aquatic Chronic 4, H413
Poly[oxy(methyl-1,2-ethanediyl)],a,a',a"-1,2,3-propanetriyltris[w-[(1-oxo-2-propen-1-yl)oxy]-	(CAS-No.) 52408-84-1 (EC-No.) 500-114-5	0.1 - 1	Eye Irrit. 2, H319 Skin Sens. 1, H317
1-Propanone, 2-methyl-1-[4-(methylthio)phenyl]-2-(4-morpholinyl)-	(CAS-No.) 71868-10-5 (EC-No.) 231-555-9;400-600-6 (EC Index-No.) 606-041-00-6	< 0.5	Acute Tox. 4 (Oral), H302 Repr. 1B, H360FD Aquatic Chronic 2, H411

Full text of H-statements: see section 16

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures after inhalation	: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention if you feel unwell.
First-aid measures after skin contact	: IF ON SKIN: Wash with plenty of Water. Take off contaminated clothing and wash it before reuse. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a POISON CENTER/doctor if you feel unwell.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation	: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact	: Causes skin irritation. Symptoms may include redness, drying, defatting and cracking of the skin. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Causes serious eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva.
Symptoms/effects after ingestion	: Harmful if swallowed. May cause gastrointestinal irritation, nausea, vomiting and diarrhea.
Chronic symptoms	: May damage the unborn child. May damage fertility.

### 4.3. Indication of any immediate medical attention and special treatment needed

Symptoms may be delayed. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

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### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

- Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.  
Unsuitable extinguishing media : Do not use a water jet since it may cause the fire to spread.

#### 5.2. Special hazards arising from the substance or mixture

- Fire hazard : Products of combustion may include, and are not limited to: oxides of carbon.

#### 5.3. Advice for firefighters

- Protection during firefighting : Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA). Cool closed containers exposed to fire with water spray.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel.

##### 6.1.1. For non-emergency personnel

No additional information available

##### 6.1.2. For emergency responders

No additional information available

#### 6.2. Environmental precautions

Avoid release to the environment. Prevent entry to sewers and public waters. Notify authorities if product enters sewers or public waters.

#### 6.3. Methods and material for containment and cleaning up

- For containment : Absorb and/or contain spill with inert material (sand, vermiculite or other appropriate material), then place in suitable container. Do not flush into surface water or sewer system. Wear recommended personal protective equipment.

- Methods for cleaning up : Sweep or shovel spills into appropriate container for disposal. Provide ventilation.

#### 6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection".

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

- Precautions for safe handling : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes, on skin, or on clothing. Do not breathe dust/fume/gas/mist/vapours/spray. Do not swallow. Avoid using in the vicinity of women of a child-bearing age. Handle and open container with care. When using do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Avoid washing down the sinks. Ensure used containers are disposed of as a chemical waste.

- Hygiene measures : Wash contaminated clothing before reuse. Always wash hands after handling the product.

#### 7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Keep container tightly closed and in well ventilated place. Keep out of the reach of children. Store locked up.

#### 7.3. Specific end use(s)

Not available.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

No additional information available

#### 8.2. Exposure controls

##### Appropriate engineering controls:

Provide sufficient air exchange and/or exhaust in work rooms. Highly effective exhaust ventilation.

##### Hand protection:

Chemical resistant gloves (according to European standard NF EN 374-2-2003 or higher). Choose gloves to protect hands against chemicals depending on the concentration and quantity of the hazardous substance and specific place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer.

##### Eye protection:

In case of splash hazard, wear protective goggles. Safety eyewear complying with an approved standard such as the European Standard EN166 should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

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### Skin and body protection:

Choose body protection according to the amount and concentration of the dangerous substance at the work place.

### Respiratory protection:

No personal respiratory protective equipment normally required. When workers are facing concentrations above the exposure limit, they must use appropriate certified respirators.

### Environmental exposure controls:

Do not flush into surface water or sanitary sewer system. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

### Other information:

Handle in accordance with good industrial hygiene and safety practices. Avoid breathing vapours, mist or gas. Avoid contact with skin, eyes and clothing. When using do not eat, drink or smoke. Wash hands before breaks and at the end of workday. Follow the skin protection plan. Take off all contaminated clothing immediately. Wash contaminated clothing before re-use.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Magenta
Odour	: No data available
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Not flammable
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No dangerous reactions known under normal conditions of use.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

Heat. Incompatible materials.

### 10.5. Incompatible materials

Acids. Strong oxidizing agents.

### 10.6. Hazardous decomposition products

May include, and are not limited to: oxides of carbon.

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### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity (oral) : Harmful if swallowed.  
Acute toxicity (dermal) : Not classified.  
Acute toxicity (inhalation) : Not classified.

ATE CLP (oral)	1526.82 mg/kg bodyweight
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#### Phosphine oxide, phenylbis(2,4,6-trimethylbenzoyl)- (162881-26-7)

LD50 oral rat	> 2000 mg/kg
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LD50 dermal rat	> 2000 mg/kg
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#### 2-Propenoic acid, 2-phenoxyethyl ester (48145-04-6)

LD50 oral rat	4660 µl/kg
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Unknown acute toxicity (CLP) - SDS : 54.29% of the mixture consists of ingredient(s) of unknown acute toxicity (Oral)  
82.56% of the mixture consists of ingredient(s) of unknown acute toxicity (Dermal)  
85.56% of the mixture consists of ingredient(s) of unknown acute toxicity (Inhalation (Vapours))

Skin corrosion/irritation : Causes skin irritation.  
Serious eye damage/irritation : Causes serious eye irritation.  
Respiratory or skin sensitisation : May cause an allergic skin reaction.  
Germ cell mutagenicity : Not classified.  
Additional information : Based on available data, the classification criteria are not met.  
Carcinogenicity : Not classified.  
Additional information : Based on available data, the classification criteria are not met.  
Reproductive toxicity : May damage fertility. May damage the unborn child.  
STOT-single exposure : Not classified.  
Additional information : Based on available data, the classification criteria are not met.  
STOT-repeated exposure : Not classified.  
Additional information : Based on available data, the classification criteria are not met.  
Aspiration hazard : Not classified.  
Additional information : Based on available data, the classification criteria are not met.  
Other information : Likely routes of exposure: ingestion, inhalation, skin and eye.

### SECTION 12: Ecological information

#### 12.1. Toxicity

Ecology - general : Harmful to aquatic life with long lasting effects.  
Unknown hazards to the aquatic environment (CLP) : Contains 26.24 % of components with unknown hazards to the aquatic environment  
Hazardous to the aquatic environment, short-term (acute) : Not classified.  
Hazardous to the aquatic environment, long-term (chronic) : Harmful to aquatic life with long lasting effects.

#### 12.2. Persistence and degradability

##### XFlexx Series Magenta Ink

Persistence and degradability	Not established.
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#### 12.3. Bioaccumulative potential

##### XFlexx Series Magenta Ink

Bioaccumulative potential	Not established.
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#### 12.4. Mobility in soil

No additional information available

#### 12.5. Results of PBT and vPvB assessment

No additional information available

#### 12.6. Other adverse effects

Additional information : No other effects known

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Product/Packaging disposal recommendations : Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

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### SECTION 14: Transport information

In accordance with ADR

#### 14.1. UN number

UN-No. (ADR) : Not regulated

#### 14.2. UN proper shipping name

Proper Shipping Name (ADR) : Not regulated

#### 14.3. Transport hazard class(es)

##### ADR

Transport hazard class(es) (ADR) : Not regulated

#### 14.4. Packing group

Packing group (ADR) : Not regulated

#### 14.5. Environmental hazards

Dangerous for the environment : No

Other information : No supplementary information available.

#### 14.6. Special precautions for user

Special transport precautions : Do not handle until all safety precautions have been read and understood.

##### - Overland transport

Not applicable

#### 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

### SECTION 15: Regulatory information

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

##### 15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains 1-Propanone, 2-methyl-1-[4-(methylthio)phenyl]-2-(4-morpholinyl)- (71868-10-5) which is on the Candidate List of Substances of Very High Concern (SVHC) and might be subject to authorization for future placing on the market and uses.

Contains no REACH candidate substance.  $\geq 0,1\%$  / SCL

Contains no REACH Annex XIV substances

Contains no substance subject to REGULATION (EU) No 649/2012 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 concerning the export and import of hazardous chemicals.

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

##### 15.1.2. National regulations

No additional information available

#### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

### SECTION 16: Other information

Indication of changes:

None.

Abbreviations and acronyms:

	<p>°C – Degrees Celsius °F – Degrees Fahrenheit ADR – European Agreement concerning the International Carriage of Dangerous Goods by Road. ACGIH – American Conference of Governmental Industrial Hygienists ATE – Acute Toxicity Estimate BCF – Bioconcentration Factor BEI – Biological Exposure Index CAS – Chemical Abstracts Service</p>
	<p>CLP – Regulation (EC) No 1272/2008 on the Classification, Labeling and Packaging of substances and mixtures. cP – centipoise (unit of dynamic viscosity) cSt – centistokes (unit of kinematic viscosity) DNEL – Derived No-effect Level EC50 – Half maximal effective concentration ECHA – European Chemicals Agency EC-No. – European Community number EU – European Union</p>

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	<p>GHS – Globally Harmonized System of Classification and Labelling of Chemicals h – Hours IATA – International Air Transport Association IDLH – Immediately Dangerous to Life or Health IMDG – International Maritime Dangerous Goods IOELV – Indicative Occupational Exposure Limit Value kPa – kilopascal Kow – Octanol-Water Partition Coefficient LC50 – Median Lethal Concentration LD50 – Median Lethal Dose mg/l – Milligram per liter mg/kg – Milligram per kilogram mg/m<sup>3</sup> – Milligram per cubic meter Min – Minutes NIOSH – National Institute for Occupational Safety and Health NOEC – No Observed Effect Concentration N.O.S. – Not Otherwise Specified OEL – Occupational Exposure Limit PBT - Persistent, Bioaccumulative and Toxic ppm – Parts per million PVC – Polyvinyl chloride REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006 RID – European Agreement concerning the International Carriage of Dangerous Goods by Rail SDS – Safety Data Sheet STEL – Short Term Exposure Limit TLV – Threshold Limit Value TWA – Time Weighted Average UN – United Nations vPvB - Very Persistent and Very Bioaccumulative</p>
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Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

Other information : None.

Prepared by : Nexreg Compliance Inc.  
[www.Nexreg.com](http://www.Nexreg.com)



Full text of H- and EUH-statements:

Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Chronic 2	Hazardous to the aquatic environment — Chronic Hazard, Category 2
Aquatic Chronic 3	Hazardous to the aquatic environment — Chronic Hazard, Category 3
Aquatic Chronic 4	Hazardous to the aquatic environment — Chronic Hazard, Category 4
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Repr. 1B	Reproductive toxicity, Category 1B
Repr. 2	Reproductive toxicity, Category 2
Repr. 2	Reproductive toxicity, Category 2
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
Skin Sens. 1A	Skin sensitisation, Category 1A
Skin Sens. 1B	Skin sensitisation, category 1B
H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H360FD	May damage fertility. May damage the unborn child.
H361d	Suspected of damaging the unborn child.
H361f	Suspected of damaging fertility.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
H413	May cause long lasting harmful effects to aquatic life.

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:

Acute Tox. 4 (Oral)	H302	Calculation method
Skin Irrit. 2	H315	Calculation method
Eye Irrit. 2	H319	Calculation method
Skin Sens. 1	H317	Calculation method
Repr. 1B	H360FD	Calculation method
Aquatic Chronic 3	H412	Calculation method

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