

## SAFETY DATA SHEET

### T2 Magenta

#### Section 1. Identification

<b>Product no.</b>	:	1450623
<b>Product name</b>	:	T2 Magenta
<b><u>Relevant identified uses of the substance or mixture and uses advised against</u></b>	:	Printing inks, coatings, toners, and related materials
<b>Identified uses</b>		

<b>Uses advised against</b>	:	Not available
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<b>Manufacturer</b>	:	Inkcups Now, Corp. Ink Department 310 Andover Street Danvers, MA 01923 United States +1 978 646 8980
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<b>Supplier's details</b>	:	Inkcups Now, Corp Ink Department 310 Andover Street Danvers, MA 01923 United States +1 978 646 8980
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<b>24 Hour Emergency Phone</b>	:	800.535.5053 INFOTRAC 24 Hour Spill and Emergency (+1 352 323 3500 outside of North America)
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<b>SDS Email Information</b>	:	compliance@inkcups.com
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#### Section 2. Hazards identification

<b>Classification of the substance or mixture</b>	:	SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 TOXIC TO REPRODUCTION (Fertility) - Category 2 TOXIC TO REPRODUCTION (Unborn child) - Category 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
		Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 6.3 %

GHS label elements

<b>Hazard pictograms</b>	:	
<b>Signal word</b>	:	Danger
<b>Hazard statements</b>	:	Causes serious eye irritation. Causes skin irritation. May cause an allergic skin reaction. Suspected of damaging fertility or the unborn child. Causes damage to organs through prolonged or repeated exposure.
<b><u>Precautionary statements</u></b>		

<b>General</b>	:	Read label before use.
<b>Prevention</b>	:	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wear protective gloves. Wear eye or face protection. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
<b>Response</b>	:	Get medical attention if you feel unwell. IF exposed or concerned: Get medical attention. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
<b>Storage</b>	:	.
<b>Disposal</b>	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
<b>Supplemental label elements</b>	:	None known.
<b>Hazards not otherwise classified</b>	:	None known.

## Section 3. Composition/information on ingredients

<b>Substance/mixture</b>	:	Mixture
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<b>Ingredient name</b>	<b>%</b>	<b>CAS number</b>
Diacrylate Monomer	35 - 50	
1-Vinylhexahydro-2H-azepin-2-one	15 - 20	2235-00-9
Diacrylate Oligomer	7 - 10	
Amine Modified Acrylate Oligomer	5 - 7	
Photoinitiator	5 - 7	

Polymer Dispersant	Proprietary	-
Diacrylate Monomer	1 - 2	
bis(2-ethylhexyl) maleate	1 - 2	142-16-5
Acrylate Ester Monomers	0.2 - 1	
Multi-functional Monomer	0.1 - 0.2	

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

<b>Eye contact</b>	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
<b>Inhalation</b>	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
<b>Skin contact</b>	:	Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
<b>Ingestion</b>	:	Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### Most important symptoms/effects, acute and delayed

## Potential acute health effects

<b>Eye contact</b>	:	Causes serious eye irritation.
<b>Inhalation</b>	:	Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
<b>Skin contact</b>	:	Causes skin irritation. May cause an allergic skin reaction.
<b>Ingestion</b>	:	Irritating to mouth, throat and stomach.

## Over-exposure signs/symptoms

<b>Eye contact</b>	:	Adverse symptoms may include the following: pain or irritation watering redness
<b>Inhalation</b>	:	Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations
<b>Skin contact</b>	:	Adverse symptoms may include the following: irritation redness reduced fetal weight increase in fetal deaths skeletal malformations
<b>Ingestion</b>	:	Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations

## Indication of immediate medical attention and special treatment needed, if necessary

<b>Notes to physician</b>	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
<b>Specific treatments</b>	:	No specific treatment.

<b>Protection of first-aiders</b>	:	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.
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See toxicological information (Section 11)

## **Section 5. Fire-fighting measures**

### Extinguishing media

<b>Suitable extinguishing media</b>	:	Use an extinguishing agent suitable for the surrounding fire.
<b>Unsuitable extinguishing media</b>	:	None known.

<b>Specific hazards arising from the chemical</b>	:	In a fire or if heated, a pressure increase will occur and the container may burst.
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<b>Hazardous thermal decomposition products</b>	:	Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides sulfur oxides phosphorus oxides
<b>Special protective actions for fire-fighters</b>	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
<b>Special protective equipment for fire-fighters</b>	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

<b>For non-emergency personnel</b>	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
<b>For emergency responders</b>	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
<b>Environmental precautions</b>	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

<b>Small spill</b>	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
<b>Large spill</b>	:	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

**Precautions for safe handling**

<b>Protective measures</b>	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
<b>Advice on general occupational hygiene</b>	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

<b><u>Conditions for safe storage, including any incompatibilities</u></b>	: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. . Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.
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**Section 8. Exposure controls/personal protection**

**Control parameters**

**Occupational exposure limits**

None.

<b>Appropriate engineering controls</b>	: If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
<b>Environmental exposure controls</b>	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## Individual protection measures

<b>Hygiene measures</b>	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
<b>Eye/face protection</b>	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

## Skin protection

<b>Hand protection</b>	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
<b>Body protection</b>	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
<b>Other skin protection</b>	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
<b>Respiratory protection</b>	:	Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

## **Section 9. Physical and chemical properties**

### Appearance

<b>Physical state</b>	:	liquid
<b>Color</b>	:	Red.
<b>Odor</b>	:	Not available.
<b>Odor threshold</b>	:	Not available.
<b>pH</b>	:	Not available.
<b>Melting point</b>	:	Not available.
<b>Boiling point</b>	:	Not available.

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<b>Flash point</b>	:	> 93 °C (199.40 °F) Not Measured. Flashpoint is estimated to be >93°C (>200°F).
<b>Evaporation rate</b>	:	Not available.
<b>Flammability (solid, gas)</b>	:	Not available.
<b>Lower and upper explosive (flammable) limits</b>	:	<b>Lower:</b> Not available. <b>Upper:</b> Not available.
<b>Vapor pressure</b>	:	Not available.
<b>Vapor density</b>	:	Not available.
<b>Density</b>	:	1.037 g/cm <sup>3</sup>
<b>Relative density</b>	:	1.04
<b>Solubility</b>	:	Not available.
<b>Partition coefficient: n-octanol/water</b>	:	Not available.
<b>Auto-ignition temperature</b>	:	Not available.
<b>Decomposition temperature</b>	:	Not available.
<b>Viscosity</b>	:	<b>Dynamic:</b> Not available. <b>Kinematic:</b> Not available.

<b>Volatile.</b>	:	0.02 %(m) Weight % 0.03 %(V) Volume %
<b>VOC %</b>	:	0.02 %(m) Weight % 0.03 %(V) Volume %
<b>Coating VOC</b>	:	0 lb/gal 0 g/l

## Section 10. Stability and reactivity

<b>Reactivity</b>	:	No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	:	The product is stable.
<b>Possibility of hazardous reactions</b>	:	Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Conditions to avoid</b>	:	No specific data.
<b>Incompatible materials</b>	:	No specific data.
<b>Hazardous decomposition products</b>	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Diacrylate Monomer				
	LD50 Oral	Rat	5,000 mg/kg	-



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Photoinitiator				
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	LD50 Oral	Rat	5,000 mg/kg	-
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Diacylate Monomer				
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	LD50 Oral	Rat	4,600 mg/kg	-
	LD50 Dermal	Rabbit	> 2,000 mg/kg	-

bis(2-ethylhexyl) maleate				
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	LD50 Oral	Rat	14,000 mg/kg	-
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Multi-functional Monomer				
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	LD50 Oral	Rat	4,890 mg/kg	-
	LD50 Dermal	Rabbit	> 5,000 mg/kg	-

<b>Conclusion/Summary</b>	:	Not available.		
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<b><u>Irritation/Corrosion</u></b>				
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<b>Conclusion/Summary</b>				
<b>Skin</b>	:	Not available.		
<b>Eyes</b>	:	Not available.		
<b>Respiratory</b>	:	Not available.		

## **Sensitization**

### **Conclusion/Summary**

<b>Skin</b>	:	Not available.		
<b>Respiratory</b>	:	Not available.		

<b><u>Mutagenicity</u></b>				
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<b>Conclusion/Summary</b>	:	Not available.		
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<b><u>Carcinogenicity</u></b>				
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<b>Conclusion/Summary</b>	:	Not available.		
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<b><u>Reproductive toxicity</u></b>				
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<b>Conclusion/Summary</b>	:	Not available.		
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<b><u>Teratogenicity</u></b>				
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<b>Conclusion/Summary</b>	:	Not available.
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## Specific target organ toxicity (single exposure)

<b>Product/ingredient name</b>	<b>Category</b>	<b>Route of exposure</b>	<b>Target organs</b>
exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate	Category 3		Respiratory tract irritation

## Specific target organ toxicity (repeated exposure)

### Aspiration hazard

Not available.

<b>Information on the likely routes of exposure</b>	:	Not available.
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### Potential acute health effects

<b>Eye contact</b>	:	Causes serious eye irritation.
<b>Inhalation</b>	:	Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
<b>Skin contact</b>	:	Causes skin irritation. May cause an allergic skin reaction.
<b>Ingestion</b>	:	Irritating to mouth, throat and stomach.

### Symptoms related to the physical, chemical and toxicological characteristics

<b>Eye contact</b>	:	Adverse symptoms may include the following: pain or irritation watering redness
<b>Inhalation</b>	:	Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations
<b>Skin contact</b>	:	Adverse symptoms may include the following: irritation redness reduced fetal weight increase in fetal deaths skeletal malformations
<b>Ingestion</b>	:	Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations

## Delayed and immediate effects and also chronic effects from short and long term exposure

### Short term exposure

<b>Potential immediate effects</b>	:	Not available.
<b>Potential delayed effects</b>	:	Not available.

### Long term exposure

<b>Potential immediate effects</b>	:	Not available.
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<b>Potential delayed effects</b>	:	Not available.
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## Potential chronic health effects

<b>Conclusion/Summary</b>	:	Not available.
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<b>General</b>	:	Causes damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
<b>Carcinogenicity</b>	:	No known significant effects or critical hazards.
<b>Mutagenicity</b>	:	No known significant effects or critical hazards.
<b>Teratogenicity</b>	:	Suspected of damaging the unborn child.
<b>Developmental effects</b>	:	No known significant effects or critical hazards.
<b>Fertility effects</b>	:	Suspected of damaging fertility.

## Numerical measures of toxicity

### Acute toxicity estimates

Not available.

## **Section 12. Ecological information**

### Toxicity

<b>Conclusion/Summary</b>	:	Not available.
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### Persistence and degradability

<b>Conclusion/Summary</b>	:	Not available.
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### Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
bis(2-ethylhexyl) maleate		4,073.80	high

### Mobility in soil

<b>Soil/water partition coefficient (KOC)</b>	:	Not available.
<b>Other adverse effects</b>	:	No known significant effects or critical hazards.

## **Section 13. Disposal considerations**

<b>Disposal methods</b>	:	The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable
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	products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
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## Section 14. Transport information

Regulatory information	Proper shipping name	UN - Number	Hazard classification	Packing group	Additional information
IATA	Not Restricted.			-	
IMDG	Not Restricted.			-	
DOT Classification	Not Restricted.			-	
Mexico Classification	Not Restricted.			-	
TDG Class	Not Restricted.			-	

## Section 15. Regulatory information

<b>U.S. Federal regulations</b>	:	<b>United States inventory (TSCA 8b):</b> All components are listed or exempted.
<b>Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)</b>	:	Not listed

### SARA 302/304

Not applicable.

<b>SARA 304 RQ</b>	:	Not applicable.
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### SARA 311/312

<b>Classification</b>	:	Immediate (acute) health hazard Delayed (chronic) health hazard
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### Composition/information on ingredients

Name	%	Classification
<b>Diacrylate Monomer</b>	35 - 50	AH

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<b>1-Vinylhexahydro-2H-azepin-2-one</b>	15 - 20	AH, CH
<b>Diacrylate Oligomer</b>	7 - 10	312 IMMEDIATE HLTH312 REACTIVEAH
<b>Amine Modified Acrylate Oligomer</b>	5 - 7	312 DELAY HLTH312 IMMEDIATE HLTH312 REACTIVEAH
<b>Photoinitiator</b>	5 - 7	312 DELAY HLTH312 IMMEDIATE HLTHCH
<b>Polymer Dispersant</b>	Proprietary	AH
<b>Diacrylate Monomer</b>	1 - 2	312 IMMEDIATE HLTH312 REACTIVEAH
<b>bis(2-ethylhexyl) maleate</b>	1 - 2	AH, CH
<b>Acrylate Ester Monomers</b>	0.2 - 1	312 IMMEDIATE HLTH312 REACTIVEAH
<b>Multi-functional Monomer</b>	0.1 - 0.2	312 DELAY HLTH312 IMMEDIATE HLTH312 REACTIVEAH

## International regulations

<b>International lists</b>	:	<b>Australia inventory (AICS):</b> Not determined. <b>Canada inventory (DSL/NDSL):</b> Not determined. <b>Europe inventory:</b> Not determined. <b>Japan inventory:</b> Not determined. <b>China inventory (IECSC):</b> Not determined. <b>Korea inventory:</b> Not determined. <b>New Zealand Inventory of Chemicals (NZIoC):</b> Not determined. <b>Philippines inventory (PICCS):</b> Not determined.
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## Section 16. Other information

### History

<b>Date of printing</b>	:	11/17/2016
<b>Date of issue/Date of revision</b>	:	09/25/2015
<b>Date of previous issue</b>	:	07/13/2015
<b>Version</b>	:	2.3
<b>Prepared by</b>	:	compliance@inkcups.com
<b>References</b>	:	Not available.

**Notice to reader**

*To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.*