INKCUPS

Sapphire[®] Ink Series Application Chart

| | | рт | <u> </u> | 12 | | DNI | CD | CI |
|----------------------------------|------------------------|----------------|--------------------------|------------------|------------------|-----------------------|-------------------------|----------|
| Product Information | BA | BT | CG | J3 | MB | PN | SB | SI |
| Drying | Fast | Medium | Fast | Fast | Medium | Fast | Fast | Slow |
| Degree of Gloss | High | High | Satin | High | High | High | High | Satin |
| Standard Shades | 23 | 23 | 23 | 17 | 23 | 22 | 23 | 15 |
| | | 23 | | | | | | 15 |
| High Density Shades | 11 | - | 11 | 1 | 11 | 11 | 2 | - |
| Metallic Shades | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 2 |
| 4-Color Process | 4 | 4 | 4 | 4 | 4 | 4 | 4 | - |
| Special Characteristics | Abrasion Resistance | Very Opaque | Dishwasher Resistance | Medical Grade | Medical Grade | Polypro Substrates | Textile Ink Products | Silicone |
| Auxiliaries | | | | | | | | |
| Solvent | Μ | F | М | Μ | Μ | Μ | SB-M | SI-S |
| Slower Solvent | MS | MS | MS | MS | MS | MS | G | |
| Slowest Solvent | EB or S3 | EB or S3 | EB or S3 | EB or S3 | EB or S3 | EB or S3 | EB or S3 | |
| Hardener | 1000-H | 1000-H | 1000-HGL | 1000-H | 1000-H | 1000-H | 1000-H | SI-H |
| Cleaner | EBD | EBD | EBD | EBD | EBD | EBD | EBD | 0111 |
| Adhesion Modifier | LDD | LDD | LDD | LDD | LDD | LDD | PP-1 | |
| Adhesion Modiller | | | | | | | PP-I | |
| Material | | | | | | | | |
| ABS/SAN | | \checkmark | | ~ | ~ | | | |
| Acrylic (PMMA) | \checkmark | \checkmark | | \checkmark | | | | |
| Anodized Aluminum | | | ~ | | ~ | | | |
| Cellulose Acetate Butyrate (CAB |) 🗸 | \checkmark | | | | | | |
| Glass, Ceramics | ~ | | ~ | | ~ | | | |
| Laquered Surfaces,painted/coated | \checkmark | | ~ | | √ | √ | | |
| Leather/Synthetic leather | | | | | √ | | | |
| Metals | \checkmark | | ~ | | ~ | \checkmark | | |
| Paper, Corrugated Board | √ | √ | | | √ | | ✓ | |
| PETG, PETA, PETE | | | ~ | | | | | |
| Polyacetal (POM), Acetal/Delrin | √ | | | | √ | | | |
| Polyamide (PA) | | | | | ~ | | | |
| Polycarbonate (PC) | √ | √ | √ | | | √ | | |
| Polyester Foil, Coated | | ~ | | | | √ | | |
| Polyethylene (PE), Pre-treated | √ | √ | ~ | | √ | | | |
| Polypropylene (PP), Pre-treated | √ | ~ | ~ | | √ | √ | | |
| Polypropylene (PP), Untreated | | | | | | √ | | |
| Polystyrene (PS) | ~ | ~ | √ | | | | | |
| Polyurethane (PU), Coated | √ | ~ | √ | | ✓ | √ | √ | |
| PVC, Rigid | | ~ | | | | | | |
| PVC, Soft | | ~ | | ~ | | | ✓ | |
| Rubber | | | | | | | √ | |
| Silicone | | | | | | | | ~ |
| Textiles, Cotton | | | | | ~ | | √ | |
| Textiles, Synthetics | | | | | | | ✓ | |
| Thermoplastic Elastomers (TPE) | | | ~ | | | √ | ✓ | |
| Thermosetting Plastics | √ | | √ | | √ | | | |
| Varnished Surfaces | √ | | | | √ | | √ | |
| Wood | ~ | ~ | | \checkmark | \checkmark | | \checkmark | |

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