## INKEUPS

## CG SERIES PAD PRINTING AND SCREEN PRINTING INK TECHNICAL DATA

CG Series is a specialty 2-component pad printing ink specifically formulated for use with glass, ceramics and metals. It has a satin gloss, is opaque and easy to process (even with multi-colors). CG offers excellent adhesion and dishwasher resistance and has rapid cross-linking and

APPLICATIONS:	glass • ceramics • metals and plated surfaces • chromed surfaces • hard plastics • epoxy resins • lacquered surfaces	
FEATURES:	Two-component ink.	
	Satin gloss, fast drying, good opacity.	
OUTDOOR RESISTANCE:	Not suitable for printed objects destined outdoors.	
MIXING PREPARATION:	Hardener- 20:1	
2 COMPONENT INK	Solvent- 10-30%	
DRYING PROCESS:	Ready for overprinting in less than 60 seconds	
	Dust dry in 20 minutes at room temperature	
	Complete cross-linking (full cure) of the inks is realized in 7-8 days at room temperatures Complete	
	cure and full resistance to dishwash	hing cycles can be accelerated at (140 C) for 20 min
COLOR RANGE:	(160) 110 117 124	133 141
	165 111 120 130	134 142
	165	134
	112 121 131	136 150
	115 122 132	140 151
	Also available:	
	Metallic colors • Mixing colors In-house color-matching	
ALIVII IA DIEG O	Fast Solvent	M Solvent
AUXILIARIES & ADDITIVES:	Slow Solvent	MS Solvent
	Slowest Solvent	EB or S3 Solvent
	Hardener	1000HGL
	Cleaner	EBD
INK REMOVAL:	InkAway!	

## PRODUCT CLASSIFICATION:

The CG Series Ink is classified as NT (non-toxic) and are formulated with pigments which are free from heavy metals. Safety Data Sheets are available according to UE regulation. Main indications are carried on the product label.

Not suitable for contact with food (not conform to FDA).

## NOTE

Our technical consultancy carried out by word, writing or thorough testing are based on our best knowledge. This does not exempt the customer from carrying out their own testing on our products in order to check their suitability for adhesion.