## INKEUPS

## BA SERIES PAD PRINTING AND SCREEN PRINTING INK TECHNICAL DATA

BA Series ink is a high gloss, easy to use all-purpose 1 or 2 component pad printing ink. It is a fast drying ink that adheres to a wide range of products. As a two component ink has an exceptional abrasion resistance and an extended pot life of 8-9 hours.

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APPLICATIONS:	ABS, SAN, Rigid PVC • pre-treated polypropylene and polyethylene • polyester • polycarbon-	
	ates and hard plastics • acrylics • v	wood and fanished substrates
FEATURES:	One- or two-component ink.	
	High gloss, fast drying, good opacity.	
OUTDOOR RESISTANCE:	Not suitable for printed objects destined outdoors.	
Mixing Preparation:	Hardners- 10:1	
2 Component Usage	Solvent- 10-30%	
Optional	Solvent- 10-30%	
	Ready for overprinting in less than 60 seconds	
DRYING PROCESS:	Dust dry in 20 minutes at room temperature	
	Complete cross-linking (full cure) of the inks is realized in 6-8 days at room temperatures	
COLOR RANGE:		
COLOR RANGE.	(160) (110) (117) (124)	133
	165 111 120 130	134 142
	112 121 131	136 150
	115 122 132	140 151
	Also available:	
	Metallic colors • Mixing colors	
	In-house color-matching	
AUXILIARIES & ADDITIVES:	Fast Solvent	M Solvent
	Slow Solvent	MS Solvent
	Slowest Solvent	EB or S3 Solvent
	Hardener	1000H
	Cleaner	EBD
INK REMOVAL:	InkAway!	

## PRODUCT CLASSIFICATION:

The BA Series Ink is classified as NT (non-toxic) and are formulated with pigments which are free from heavy metals. Safety Data Sheets are available according to UE regulation. Main indications are carried on the product label.

Not suitable for contact with food (not conform to FDA).

## NOTE:

Our technical consultancy carried out by word, writing or thorough testing are based on our best knowledge. This does not exempt the customer from carrying out their own testing on our products in order to check their suitability for adhesion.