SAFETY DATA SHEET

INKCUPS DL LM-124

Section 1. Identification			
Product no. Product name	: INKCUPS DL LM-124		
Relevant identified uses of the sub	ce or mixture and uses advised against		
Identified uses	Printing inks, coatings, toners, and related materials		
Uses advised against	: Not available		
Manufacturer	: Inkcups Now, Corporation Compliance Department 310 Andover Street Danvers, MA 01923 United States 978.646.8980		
24 Hour Emergency Phone SDS Email Information	 800.535.5053 INFOTRAC 24 Hour Spill and Emergency (+1 352 3500 outside of North America) Compliance@inkcups.com 	2 323	

Section 2. Hazards identification

Classification of the substance or mixture	:	SKIN CORROSION/IRRITATION - Category 1C SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 SKIN SENSITIZATION - Category 1 TOXIC TO REPRODUCTION (Fertility) - Category 2 TOXIC TO REPRODUCTION (Unborn child) - Category 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
GHS label elements		
Hazard pictograms	:	
Signal word	:	Danger
Hazard statements	:	Causes severe skin burns and eye damage. May cause an allergic skin reaction. Suspected of damaging fertility or the unborn child. Causes damage to organs through prolonged or repeated exposure.

General Prevention	:	Read label before use. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
Response		Get medical attention if you feel unwell. IF exposed or concerned: Get medical attention. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician. If eye irritation persists: Get medical attention.
Storage	:	•
Disposal	:	Dispose of contents and container in accordance with all local,
		regional, national and international regulations.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.

Section 3. Composition/information on ingredients

Substance/mixture

Mixture :

Ingredient name	%	CAS number
Monofunctional Monomer	35 - 50	
Multi-functional Monomer	10 - 12.5	
Multi-functional Monomer	7 - 10	
1-Vinylhexahydro-2H-azepin-2-one	7 - 10	2235-00-9
Photoinitiator	7 - 10	

Diacrylate Monomer	3 - 5	
Diacrylate Oligomer	1 - 2	
Acrylated Polysiloxane/Silicone	1 - 2	
Triacrylate Monomer	0.2 - 1	

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	:	Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
Inhalation	:	Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus.\'20 If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	:	Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion	:	Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Most important symptoms/effects, act	ute a	nd delaved

Potential acute health effects

Eye contact Inhalation Skin contact Ingestion <u>Over-exposure signs/symptoms</u>	::	Causes serious eye damage. May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure. Causes severe burns. May cause an allergic skin reaction. May cause burns to mouth, throat and stomach.
Eye contact	:	Adverse symptoms may include the following: pain watering redness
Inhalation	:	Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations
Skin contact	:	Adverse symptoms may include the following: pain or irritation redness blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations
Ingestion	:	Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

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Notes to physician Specific treatments	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	Use an extinguishing agent suitable for the surrounding fire. None known.
Specific hazards arising from the chemical Hazardous thermal decomposition products	:	In a fire or if heated, a pressure increase will occur and the container may burst. Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides phosphorus oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

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Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for conta	inment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows.\'20 Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

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Conditions for safe storage, including any incompatibilities

: Store in accordance with local regulations.\'20 Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. . Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.		
Appropriate engineering controls Environmental exposure controls	:	If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of
		environmental protection legislation.\'20 In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
Skin protection		

Hand protection	: Chemical-resistant, impervious gloves complying with an approved
	standard should be worn at all times when handling chemical products
	if a risk assessment indicates this is necessary.\'20 Considering the
	parameters specified by the glove manufacturer, check during use that
	the gloves are still retaining their protective properties. It should be
	noted that the time to breakthrough for any glove material may be
	different for different glove manufacturers. In the case of mixtures,
	consisting of several substances, the protection time of the gloves
	cannot be accurately estimated.
Body protection	: Personal protective equipment for the body should be selected based
	on the task being performed and the risks involved and should be
	approved by a specialist before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures
	should be selected based on the task being performed and the risks
	involved and should be approved by a specialist before handling this
	product.
Respiratory protection	: Use a properly fitted, air-purifying or air-fed respirator complying
	with an approved standard if a risk assessment indicates this is
	necessary. 20 Respirator selection must be based on known or
	anticipated exposure levels, the hazards of the product and the safe
	working limits of the selected respirator.
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Section 9. Physical and chemical properties

Appearance

Physical state Color	:	liquid Red.
Odor Odor threshold pH Melting point Boiling point Flash point	: : : : :	Not available. Not available. Not available. Not available. Not available. Not Measured. Material is not expected to flash.
Evaporation rate Flammability (solid, gas) Lower and upper explosive (flammable) limits Vapor pressure Vapor density Density Relative density	::	Not available. Not available. Lower: Not available. Upper: Not available. Not available. Not available. 1.035 g/cm3 1.04
Solubility Partition coefficient: n- octanol/water Auto-ignition temperature Decomposition temperature Viscosity	: : :	Not available. Not available. Not available. Dynamic: Not available. Kinematic: Not available.

Volatile.	: 0.68 %(m) Weight %
	0.7 %(V) Volume %
VOC %	: 0.08 %(m) Weight %
	0.08 %(V) Volume %
Coating VOC	: 0.01 lb/gal
	1 g/l

Section 10. Stability and reactivity

Rea

Reactivity	:	No specific test data related to reactivity available for this product or
		its ingredients.
Chemical stability	:	The product is stable.
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will
-		not occur.
Conditions to avoid	:	No specific data.
Incompatible materials	:	No specific data.
Hazardous decomposition	:	Under normal conditions of storage and use, hazardous decomposition
products		products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Monofunctional Monomer				
Multi-functional Monomer				
	LD50 Oral	Rat	4,890 mg/kg	-
	LD50 Dermal	Rabbit	> 5,000 mg/kg	-
Photoinitiator				
	LD50 Oral	Rat	5,000 mg/kg	-
Diacrylate Monomer				
	LD50 Oral	Rat	5,000 mg/kg	-
Conclusion/Summary	: Not a	available.		
<u>Irritation/Corrosion</u> Conclusion/Summary Skin	: Not	available.		
Eyes	: Not a	available.		
Respiratory	: Not a	available.		
Sensitization				
Conclusion/Summary				
Skin		available.		
Respiratory	: Not	available.		
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Mutagenicity

Conclusion/Summary	:	Not available.
Carcinogenicity		
Conclusion/Summary	:	Not available.
<u>Reproductive toxicity</u>		
Conclusion/Summary	:	Not available.
<u>Teratogenicity</u>		
Conclusion/Summary	:	Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
exo-1,7,7-	Category 3		Respiratory tract irritation
trimethylbicyclo[2.2.1]hept-2-yl			
acrylate			
Specific target organ toxicity (repe	eated exposure)		
<u>Aspiration hazard</u> Not available.			
Information on the likely routes of exposure	f : Not available.		
Potential acute health effects			
Eye contact	: Causes serious ey	e damage.	
Inhalation	: May give off gas, the respiratory sys		
Skin contact		ns. May cause an allergi	ic skin reaction.
Ingestion		to mouth, throat and stor	
Symptoms related to the physical,	chemical and toxicologic	al characteristics	
Eye contact	pain watering redness	is may include the follow	
Inhalation	: Adverse symptom reduced fetal weig increase in fetal d skeletal malforma	eaths	ving:

Skin contact	:	Adverse symptoms may include the following: pain or irritation redness blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations
Ingestion	:	Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Long term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Potential chronic health effects		
Conclusion/Summary	:	Not available.
General	:	Causes damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	Suspected of damaging the unborn child.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	Suspected of damaging fertility.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Conclusion/Summary : Not available.

Persistence and degradability

Date of issue/Date of revision: 09/14/2016

Conclusion/Summary	:	Not available.
<u>Mobility in soil</u>		
Soil/water partition coefficient (KOC)	:	Not available.
Other adverse effects	:	No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods The generation of waste should be avoided or minimized wherever : possible. 20 Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.\'20 Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

Regulatory information	Proper shipping name	UN - Number	Hazard classification	Packing group	Additional information
IATA	Environmentally Hazardous	UN3082	9	III	
	Substance, Liquid, n.o.s. (Acrylates)				
IMDG	Environmentally	UN3082	9	III	
	Hazardous				
	Substance, Liquid,				
	n.o.s. (Acrylates),				
	Marine Pollutant				
DOT Classification	Not classified.			-	
Mexico Classification	Not classified.			-	
TDG Class	Not classified.			-	

Section 15. Regulatory information

U.S. Federal regulations

: United States inventory (TSCA 8b):

Not determined.

Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Listed
SARA 302/304 Not applicable.		
SARA 304 RQ	:	Not applicable.
<u>SARA 311/312</u>		
Classification	:	Immediate (acute) health hazard Delayed (chronic) health hazard

Composition/information on ingredients

Name	%	Classification
Monofunctional Monomer	35 - 50	312 DELAY HLTH312 REACTIVE312 IMMED HLTHAH
Multi-functional Monomer	10 - 12.5	312 DELAY HLTH312 IMMED HLTH312 REACTIVEAH
Multi-functional Monomer	7 - 10	312 IMMED HLTH312 REACTIVEAH
1-Vinylhexahydro-2H-azepin-2- one	7 - 10	AH, CH
Photoinitiator	7 - 10	312 DELAY HLTH312 IMMED HLTHCH
Diacrylate Monomer	3 - 5	AH
Diacrylate Oligomer	1 - 2	312 IMMED HLTH312 REACTIVEAH
Acrylated Polysiloxane/Silicone	1 - 2	АН
Triacrylate Monomer	0.2 - 1	312 DELAY HLTH312 REACTIVE312 IMMED HLTHAH

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	Monofunctional Monomer		35 - 50
Supplier notification	Monofunctional Monomer		35 - 50

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

<u>California Prop. 65</u> This product does not contain intentionally added reportable substances that are known to the State of California to cause cancer and/or birth defects.



International regulations

International lists	: Australia inventory (AICS): Not determined. Canada inventory
	(DSL/NDSL): Not determined.
	Europe inventory: Not determined.
	Japan inventory: Not determined.
	China inventory (IECSC): Not determined.
	Korea inventory: Not determined.
	New Zealand Inventory of Chemicals (NZIoC): Not determined.
	Philippines inventory (PICCS): Not determined.

Section 16. Other information

History

Date of printing	: 11/15/2018
Date of issue/Date of revision	: 09/14/2016
Date of previous issue	: 00/00/0000
Version	: 1.0
Prepared by	: compliance@inkcups.com
References	: Not available.

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