INKEUPS

GN SERIES TECHNICAL DATA



The GN Series is a specialized 2-component pad printing ink with excellent adhesion to a variety of substrates. It also has excellent abrasion resistance.

APPLICATIONS:	ABS, Lacquered surfaces, Metal (in general), Natural fabrics, plasticized PVC, Polyamide, Polycarbonate, Polymethacrylate (PMMA), Polystyrene, Polyurethane, rigid PVC, SAN, treat PETG, treated Polyacetal (POM) (hard-plast), treated Polyester, treated Polyethylene (HD-PELD-PE), treated Polypropylene, Wood	
FEATURES:	Two-component ink	
	Glossy finish	
	Excellent printability and solvability	
	Excellent abrasion strength and surface hardness	
	Excellent solidity to chemical agents, especially to detergents, oils and greases	
OUTDOOR RESISTANCE:	Suitable for applications that need to be exposed to the outside	
MIXING PREPARATION:	Solvent- 15-20% (25-30% for Black)	
	Hardeners- 20% (5:1)	
	Screen Printing- 8-15%	
DRYING PROCESS:	15-20 minutes at room temperature (depending on local conditions)	
	Dust dry in 20 mins.	
	20-30 seconds at 122°F (50°C) in an air circulation oven	
COLOR RANGE:	160 110 133 136 136 Cool Grey 6 121 140 132	
	Also available:	
	Metallic colors • Mixing colors • HD colors (160 HD)	
	In-house color-matching	
AUXILIARIES & ADDITIVES:	Fast Solvent	TPV Solvent
	Slow Solvent	EB Solvent
	Slowest Solvent	S3 Solvent
	Hardener	1000HNX
	Cleaner	EBD
INK REMOVAL:	InkAway!	

PRODUCT CLASSIFICATION:

Before using this ink, consult the relevant safety data sheets available on www.inkcups.com

The safety data sheets provided comply with the REACH regulation (EC 1907/2006). The hazard classification and related labeling are compliant with the CLP / GHS regulation (EC 1272/2008).

NOTE

Our technical consultancy carried out by word, writing or thorough testing are based on our best knowledge. This does not exempt the customer from carrying out their own testing on our products in order to check their suitability for adhesion.