

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 10.01.2025

Version number 1.0

Revision: 10.01.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: Black UV Cure Ink

Article number: XFLEXX

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product category XFLEXX Ink and toners

Application of the substance / the mixture Printing inks

1.3 Details of the supplier of the safety data sheet

Inkcups Now Corp
310 Andover Street
Danvers, MA 01923 USA
+1 978 646 8980

Manufacturer/Supplier:

Inkcups Europe GmbH
Gewerbestr. 15
57258 Freudenberg
Deutschland
info@inkcups.com

Further information obtainable from: compliance@inkcups.com

1.4 Emergency telephone number:

Verisk 3E Europe Non-Specific: +1 760 476 3962; Access Code: 335740

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008

| | | |
|------------------------|--------|--|
| Acute Tox. 4 | H302 | Harmful if swallowed. |
| Skin Corr. 1C | H314 | Causes severe skin burns and eye damage. |
| Eye Dam. 1 | H318 | Causes serious eye damage. |
| Skin Sens. 1 | H317 | May cause an allergic skin reaction. |
| Repr. 1B | H360FD | May damage fertility. May damage the unborn child. |
| Aquatic Chronic 2 H411 | | Toxic to aquatic life with long lasting effects. |

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

Hazard pictograms



GHS05 GHS07 GHS08 GHS09

Signal word Danger

Hazard-determining components of labelling:

Tetrahydrofurfuryl Acrylate
2-Propenoic acid, 2-[2-(ethenyloxy)ethoxy]ethyl ester
diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide

(Contd. on page 2)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 10.01.2025

Version number 1.0

Revision: 10.01.2025

Trade name: Black UV Cure Ink

(Contd. of page 1)

2-phenoxyethyl acrylate
 phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide
 Neopentylglycol(PO)₂ Diacrylate
 propylidynetrimethanol, propoxylated, esters with acrylic acid

Hazard statements

H302 Harmful if swallowed.
 H314 Causes severe skin burns and eye damage.
 H317 May cause an allergic skin reaction.
 H360FD May damage fertility. May damage the unborn child.
 H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

P101 If medical advice is needed, have product container or label at hand.
 P102 Keep out of reach of children.
 P103 Read carefully and follow all instructions.
 P264 Wash thoroughly after handling.
 P270 Do not eat, drink or smoke when using this product.
 P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
 P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 Immediately call a POISON CENTER/doctor.
 P321 Specific treatment (see on this label).
 P362+P364 Take off contaminated clothing and wash it before reuse.
 P405 Store locked up.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Additional information:

8.3 percent of the mixture consists of component(s) of unknown toxicity

2.3 Other hazards No additional information available.**SECTION 3: Composition/information on ingredients****3.2 Mixtures****Description:** Mixture of substances listed below with nonhazardous additions.**Dangerous components:**

| | | |
|---|---|---------------|
| CAS: 2399-48-6 | Tetrahydrofurfuryl Acrylate Repr. 1B, H360; Skin Corr. 1C, H314; Eye Dam. 1, H318; Aquatic Chronic 2, H411; Acute Tox. 4, H302; Skin Sens. 1, H317 | 25 - 50% |
| CAS: 86273-46-3 | 2-Propenoic acid, 2-[2-(ethenyloxy)ethoxy]ethyl ester Acute Tox. 4, H302; Skin Sens. 1, H317; Aquatic Chronic 3, H412 | ≥ 10 - < 25% |
| CAS: 48145-04-6 | 2-phenoxyethyl acrylate Repr. 2, H361; Aquatic Chronic 2, H411; Skin Sens. 1A, H317 | ≥ 3 - < 25% |
| CAS: 84170-74-1 | Neopentylglycol(PO) ₂ Diacrylate Aquatic Chronic 2, H411; Skin Sens. 1, H317 | 2.5 - 10% |
| CAS: 75980-60-8 EINECS: 278-355-8 Index number: 015-203-00-X | diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide Repr. 1B, H360Fd; Skin Sens. 1B, H317 | ≥ 2.5 - ≤ 10% |
| CAS: 53879-54-2 | propylidynetrimethanol, propoxylated, esters with acrylic acid Eye Irrit. 2, H319; Skin Sens. 1, H317 | ≥ 2.5 - < 10% |
| CAS: 162881-26-7 ELINCS: 423-340-5 Index number: 015-189-00-5 | phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide Skin Sens. 1A, H317; Aquatic Chronic 4, H413 | 2.5 - 10% |

(Contd. on page 3)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 10.01.2025

Version number 1.0

Revision: 10.01.2025

Trade name: Black UV Cure Ink

| | | |
|----------------------------|---|--------------------------------------|
| CAS: 71868-10-5 | 2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one | (Contd. of page 2) ≥ 0.3 - < 2.5% |
| ELINCS: 400-600-6 | Repr. 1B, H360FD; Aquatic Chronic 2, H411; Acute Tox. 4, H302 | |
| Index number: 606-041-00-6 | | |
| CAS: 119313-12-1 | 2-benzyl-2-dimethylamino-4-morpholinobutyrophenone | ≥ 0.3 - < 2.5% |
| ELINCS: 404-360-3 | Repr. 1B, H360D; Aquatic Acute 1, H400; Aquatic Chronic 1, H410 | |
| Index number: 606-047-00-9 | | |

SVHC

75980-60-8 diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide

71868-10-5 2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one

119313-12-1 2-benzyl-2-dimethylamino-4-morpholinobutyrophenone

Additional information: For the wording of the listed hazard phrases refer to section 16.**SECTION 4: First aid measures****4.1 Description of first aid measures****General information:**

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

After skin contact: Immediately wash with water and soap and rinse thoroughly.**After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.**After swallowing:**

Call for a doctor immediately.

Drink plenty of water and provide fresh air. Call for a doctor immediately.

4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.**4.3 Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

SECTION 5: Firefighting measures**5.1 Extinguishing media****Suitable extinguishing agents:** Use fire extinguishing methods suitable to surrounding conditions.**5.2 Special hazards arising from the substance or mixture** No further relevant information available.**5.3 Advice for firefighters****Protective equipment:** No special measures required.**SECTION 6: Accidental release measures****6.1 Personal precautions, protective equipment and emergency procedures**

Wear protective equipment. Keep unprotected persons away.

6.2 Environmental precautions:

Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Use neutralising agent.

(Contd. on page 4)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 10.01.2025

Version number 1.0

Revision: 10.01.2025

Trade name: Black UV Cure Ink

(Contd. of page 3)

Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.

6.4 Reference to other sections

See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage**7.1 Precautions for safe handling**

Ensure good ventilation/exhaustion at the workplace.
Open and handle receptacle with care.
Prevent formation of aerosols.

Information about fire - and explosion protection: Keep respiratory protective device available.

7.2 Conditions for safe storage, including any incompatibilities**Storage:**

Requirements to be met by storerooms and receptacles: No special requirements.

Information about storage in one common storage facility: Not required.

Further information about storage conditions: Keep container tightly sealed.

7.3 Specific end use(s) No further relevant information available.**SECTION 8: Exposure controls/personal protection****8.1 Control parameters****Ingredients with limit values that require monitoring at the workplace:**

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

Additional information: The lists valid during the making were used as basis.

8.2 Exposure controls

Appropriate engineering controls No further data; see section 7.

Individual protection measures, such as personal protective equipment**General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Store protective clothing separately.
Avoid contact with the eyes and skin.

Respiratory protection:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

Hand protection

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

(Contd. on page 5)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 10.01.2025

Version number 1.0

Revision: 10.01.2025

Trade name: Black UV Cure Ink

(Contd. of page 4)

Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye/face protection

Tightly sealed goggles

SECTION 9: Physical and chemical properties**9.1 Information on basic physical and chemical properties****General Information**

| | |
|---|-----------------------------------|
| Physical state | Liquid |
| Colour: | Black |
| Odour: | Characteristic |
| Odour threshold: | Not determined. |
| Melting point/freezing point: | Undetermined. |
| Boiling point or initial boiling point and boiling range | Undetermined. |
| Flammability | Not applicable. |
| Lower and upper explosion limit | |
| Lower: | Not determined. |
| Upper: | Not determined. |
| Flash point: | Not applicable. |
| Decomposition temperature: | Not determined. |
| pH | Not determined. |
| Viscosity: | |
| Kinematic viscosity | Not determined. |
| Dynamic: | Not determined. |
| Solubility | |
| water: | Not miscible or difficult to mix. |
| Partition coefficient n-octanol/water (log value) | Not determined. |
| Vapour pressure: | Not determined. |
| Density and/or relative density | |
| Density: | Not determined. |
| Relative density | Not determined. |
| Vapour density | Not determined. |

9.2 Other information**Appearance:**

Form: Liquid

Important information on protection of health and environment, and on safety.

Ignition temperature: Product is not selfigniting.

Explosive properties: Product does not present an explosion hazard.

Change in condition

Evaporation rate Not determined.

Information with regard to physical hazard classes

Explosives Void

(Contd. on page 6)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 10.01.2025

Version number 1.0

Revision: 10.01.2025

Trade name: Black UV Cure Ink

(Contd. of page 5)

| | |
|--|------|
| Flammable gases | Void |
| Aerosols | Void |
| Oxidising gases | Void |
| Gases under pressure | Void |
| Flammable liquids | Void |
| Flammable solids | Void |
| Self-reactive substances and mixtures | Void |
| Pyrophoric liquids | Void |
| Pyrophoric solids | Void |
| Self-heating substances and mixtures | Void |
| Substances and mixtures, which emit flammable gases in contact with water | Void |
| Oxidising liquids | Void |
| Oxidising solids | Void |
| Organic peroxides | Void |
| Corrosive to metals | Void |
| Desensitised explosives | Void |

SECTION 10: Stability and reactivity**10.1 Reactivity** No further relevant information available.**10.2 Chemical stability****Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.**10.3 Possibility of hazardous reactions** No dangerous reactions known.**10.4 Conditions to avoid** No further relevant information available.**10.5 Incompatible materials:** No further relevant information available.**10.6 Hazardous decomposition products:** No dangerous decomposition products known.**SECTION 11: Toxicological information****11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute toxicity** Harmful if swallowed.**LD/LC50 values relevant for classification:****ATE (Acute Toxicity Estimates)**

Oral LD50 1,400 - 1,408 mg/kg

2399-48-6 Tetrahydrofurfuryl Acrylate

Oral LD50 928 mg/kg (rat)

86273-46-3 2-Propenoic acid, 2-[2-(ethenyloxy)ethoxy]ethyl ester

Oral LD50 500 mg/kg (ATE)

53879-54-2 propylidynetrimethanol, propoxylated, esters with acrylic acid

Oral LD50 > 2,000 mg/kg (rat)

71868-10-5 2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one

Oral LD50 500 mg/kg (ATE)

Primary irritant effect:**Skin corrosion/irritation** Causes severe skin burns and eye damage.**Serious eye damage/irritation** Causes serious eye damage.**Respiratory or skin sensitisation** May cause an allergic skin reaction.**Germ cell mutagenicity** Based on available data, the classification criteria are not met.**Carcinogenicity** Based on available data, the classification criteria are not met.**Reproductive toxicity** May damage fertility. May damage the unborn child.

(Contd. on page 7)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 10.01.2025

Version number 1.0

Revision: 10.01.2025

Trade name: Black UV Cure Ink

(Contd. of page 6)

STOT-single exposure Based on available data, the classification criteria are not met.**STOT-repeated exposure** Based on available data, the classification criteria are not met.**Aspiration hazard** Based on available data, the classification criteria are not met.**11.2 Information on other hazards****Endocrine disrupting properties**

541-02-6 Decamethylcyclopentasiloxane: List II

556-67-2 octamethylcyclotetrasiloxane: List II; III

540-97-6 dodecamethylcyclohexasiloxane: List II

SECTION 12: Ecological information**12.1 Toxicity****Aquatic toxicity:** No further relevant information available.**12.2 Persistence and degradability** No further relevant information available.**12.3 Bioaccumulative potential** No further relevant information available.**12.4 Mobility in soil** No further relevant information available.**12.5 Results of PBT and vPvB assessment****PBT:** Not applicable.**vPvB:** Not applicable.**12.6 Endocrine disrupting properties** For information on endocrine disrupting properties see section 11.**12.7 Other adverse effects****Remark:** Toxic for fish**Additional ecological information:****General notes:**

Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Must not reach sewage water or drainage ditch undiluted or unneutralised.

Danger to drinking water if even small quantities leak into the ground.

Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

SECTION 13: Disposal considerations**13.1 Waste treatment methods****Recommendation**

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Uncleaned packaging:**Recommendation:** Disposal must be made according to official regulations.**SECTION 14: Transport information****14.1 UN number or ID number****ADR, IMDG, IATA**

UN3082

14.2 UN proper shipping name**ADR**3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE,
LIQUID, N.O.S. (Tetrahydrofurfuryl Acrylate)**IMDG**ENVIRONMENTALLY HAZARDOUS SUBSTANCE,
LIQUID, N.O.S. (Tetrahydrofurfuryl Acrylate), MARINE
POLLUTANT

(Contd. on page 8)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 10.01.2025

Version number 1.0

Revision: 10.01.2025

Trade name: Black UV Cure Ink

(Contd. of page 7)

IATA**ENVIRONMENTALLY HAZARDOUS SUBSTANCE,
LIQUID, N.O.S. (Tetrahydrofurfuryl Acrylate)****14.3 Transport hazard class(es)****ADR, IMDG, IATA****Class
Label**9 Miscellaneous dangerous substances and articles.
9**14.4 Packing group****ADR, IMDG, IATA**

III

14.5 Environmental hazards:**Marine pollutant:**

Symbol (fish and tree)

Special marking (ADR):

Symbol (fish and tree)

Special marking (IATA):

Symbol (fish and tree)

14.6 Special precautions for user

Warning: Miscellaneous dangerous substances and articles.

Hazard identification number (Kemler code):

90

EMS Number:

F-A,S-F

Stowage Category

A

**14.7 Maritime transport in bulk according to IMO
instruments**

Not applicable.

Transport/Additional information:**ADR****Limited quantities (LQ)**

5L

Excepted quantities (EQ)

Code: E1

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 1000 ml

Transport category

3

Tunnel restriction code

(-)

IMDG**Limited quantities (LQ)**

5L

Excepted quantities (EQ)

Code: E1

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 1000 ml

UN "Model Regulation":UN 3082 ENVIRONMENTALLY HAZARDOUS
SUBSTANCE, LIQUID, N.O.S. (TETRAHYDROFURFURYL
ACRYLATE), 9, III**SECTION 15: Regulatory information****15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****Directive 2012/18/EU****Named dangerous substances - ANNEX I** None of the ingredients is listed.**Seveso category E2** Hazardous to the Aquatic Environment**Qualifying quantity (tonnes) for the application of lower-tier requirements** 200 t**Qualifying quantity (tonnes) for the application of upper-tier requirements** 500 t**REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3, 30

(Contd. on page 9)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 10.01.2025

Version number 1.0

Revision: 10.01.2025

Trade name: Black UV Cure Ink

(Contd. of page 8)

DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II

None of the ingredients is listed.

REGULATION (EU) 2019/1148**Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))**

None of the ingredients is listed.

Annex II - REPORTABLE EXPLOSIVES PRECURSORS

None of the ingredients is listed.

Regulation (EC) No 273/2004 on drug precursors

108-88-3 Toluene: 3

Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

108-88-3 Toluene: 3

National regulations:**Other regulations, limitations and prohibitive regulations****Substances of very high concern (SVHC) according to REACH, Article 57**

75980-60-8 diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide

71868-10-5 2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one

119313-12-1 2-benzyl-2-dimethylamino-4-morpholinobutyrophenone

15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.*** SECTION 16: Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

This Safety Data Sheet is in compliance with Regulation (EC) No 1907/2006, Article 31 as amended by Regulation (EU) 2020/878.

Relevant phrases

- H302 Harmful if swallowed.
- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H360 May damage fertility or the unborn child.
- H360D May damage the unborn child.
- H360FD May damage fertility. May damage the unborn child.
- H360Fd May damage fertility. Suspected of damaging the unborn child.
- H361 Suspected of damaging fertility or the unborn child.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- H411 Toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.
- H413 May cause long lasting harmful effects to aquatic life.

Date of previous version: 07.02.2024**Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

(Contd. on page 10)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 10.01.2025

Version number 1.0

Revision: 10.01.2025

Trade name: Black UV Cure Ink

(Contd. of page 9)

ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
SVHC: Substances of Very High Concern
vPvB: very Persistent and very Bioaccumulative
ATE: Acute toxicity estimate values
Acute Tox. 4: Acute toxicity – Category 4
Skin Corr. 1C: Skin corrosion/irritation – Category 1C
Eye Dam. 1: Serious eye damage/eye irritation – Category 1
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
Skin Sens. 1: Skin sensitisation – Category 1
Skin Sens. 1A: Skin sensitisation – Category 1A
Skin Sens. 1B: Skin sensitisation – Category 1B
Repr. 1B: Reproductive toxicity – Category 1B
Repr. 1B: Reproductive toxicity – Category 1B
Repr. 1B: Reproductive toxicity – Category 1B
Repr. 1B: Reproductive toxicity – Category 1B
Repr. 2: Reproductive toxicity – Category 2
Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1
Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1
Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2
Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3
Aquatic Chronic 4: Hazardous to the aquatic environment - long-term aquatic hazard – Category 4

* **Data compared to the previous version altered.**

EU