

SAPPHIRE PAD PRINT INK MIXING GUIDE

SERIES	COMPONENT TYPE	HARDENER	RATIO	THINNER TYPE	PERCENTAGE
GP	1 Component	N/A		Type M, Type MS	10-25%
DP	1 Component	N/A		Type GP-M, Type GP-MS	10-25%
J3	1 Component	N/A		Type M, Type MS	10-25%
EB	1 Component	N/A		Type M, Type MS	10-25%
MB	2 Component	1000-H	4:1	Type M, Type MS	10-25%
WK	2 Component	1000-H, 1000-HN	2:1	Type M, Type MS	10-25%
CG	2 Component	1000-HGL	20:1	Type M, Type MS	10-25%
SB	1 or 2 Component	1000-H	10:1	Type SB-M, Type SB-MS	10-20%
BA	1 or 2 Component	1000-H	10:1	Type M, Type MS	10-25%
BT	1 or 2 Component	1000-H	10:1	Type M, Type MS	10-25%