

Safety Data Sheet

Health: 1

Flammability: 2

Reactivity: 0

1. Identification of the substance / preparation and the Company

1.1 Identification of the substance or preparation

Product name WK SERIES INK
Intended use PAD PRINTING INK

1.3 Company identification

Manufacturer: Sericom Italia SRL
Distributor Inkcups Now
Full address 20 Locust St. Suite 104
District and Country Danvers, MA. 01923
USA
Phone: 978-646-8980
Fax: 978-646-8981
Emergency Telephone Number Cemtrek 1-800-424-9300

2. Composition / Information on ingredients

Name	Concentr.(C)	Classification
XYLENE	C < 29,6	R10
N° Cas 1330-20-7		Xn R20/21
N° CE 215-535-7		Xi R38
N° Index 601-022-00-9		
2-METHOXY-1-METHYLETHYL ACETATE	C < 30.2	R10
N° Cas 108-65-6		Xi R36
N° CE 203-603-9		
N° Index 607-195-00-7		
ETHYLBENZENE	C < 16,5	F R11
N° Cas 100-41-4		
N° CE 202-849-4		
N° Index 601-023-00-4		
CYCLOHEXANONE	C < ,5	R10
N° Cas 108-94-1		Xn R20
N° CE 203-631-1		
N° Index 606-010-00-7		
BUTYLGLYCOL ACETATE	C < 23,2	Xn R20/21
N° Cas 112-07-2		
N° CE 203-933-3		
N° Index 607-038-00-2		

The complete text of -R- phrases is specified in section 16.

3. Hazards Identification

3.1 Substance/Preparation Classification

Inkcups Now

This preparation is dangerous under 67/548/EEC and 1999/45/EC regulations and subsequent amendments. This preparation requires a safety data sheet according to the 91/155/EC regulation and subsequent amendments. Further information on health and/or environmental hazards can be found in sections 11 and 12 of this sheet.

Danger Symbols: Xn

Phrases R:
10-20/21

3.2 Danger Identification

Because of its chemical-physical features, this product is graded as flammable (flash-point 21 °C or higher and 55 °C or lower).

HARMFUL BY INHALATION AND IN CONTACT WITH SKIN.

4. First aid measures

EYES: Irrigate copiously with clean, fresh water for at least 15 minutes. Seek medical advice.

SKIN: Wash immediately with plenty of water. Remove contaminated clothing. If irritation persists seek medical attention. Wash contaminated clothing before using them.

INHALATION: Remove to fresh air. If breathing is irregular seek medical advice.

INGESTION: Obtain immediate medical attention. Induce vomiting only if indicated by the doctor. Never give anything by mouth to an unconscious person.

5. Fire-fighting measures

Closed containers exposed to the heat of a fire may lead to pressure rise and explode. For information on environmental and health risks, protection of the respiratory airways, ventilation and individual protective measures refer to the other sections of this sheet.

Extinguishing measures: CO₂, foam, AFFF, chemical powder for flammable liquids. Water may not be effective to extinguish the fire, nevertheless it should be used to cool the containers exposed to flames and prevent fires and explosions. For leakage and spillage that have not caught fire, nebulized water may be used to disperse the flammable vapours and protect the people involved in stopping the leakage.

Equipment: wear equipment complete with helmet and face shield and protection of the neck, self-breathing apparatus at pressure or demand, insulated jacket and trousers, with bands around the arms, legs and waist.

6. Accidental release measures

Exclude sources of ignition and ventilate the area. Cover with inert absorbent material. Collect spillages by means of sparkproof equipment. Use water only to remove residuals, so as not to run the risk of enter the sewer.

Do not let the product dry. Contaminated clothes must be left to soak in water before washing. In order to choose safety measures and protection equipment, please see the other sections of this sheet.

Spillage in waters: remove the liquid from the surface with flameproof pumps or manual pumps or suitable absorbent material. Resort to sinking and/or dispersion of the product with suitable substances in open waters, if permitted by the law.

7. Handling and storage

Store in a well ventilated place keeping the containers closed when not used. Do not smoke while handling. Keep far away from sources of heat, naked flames and sparks and other sources of ignition; do not spray in the vicinity of flames or incandescent materials.

For information on environmental and health risks, protection of the respiratory airways, ventilation and individual protective measures refer to the other sections of this sheet.

8. Exposure controls / personal protection.

XYLENE			
- TLV TWA	434	mg/m3	ACGIH
- TLV STEL	651	mg/m3	ACGIH
SOLVENT NAPHTA (PETROLEUM), HEAVY AROM			
- TLV TWA	650	mg/m3	ACGIH
2-METHOXY-1-METHYLETHYL ACETATE			
- TLV TWA	270	mg/m3	MAK
ETHYLBENZENE			
- TLV TWA	434	mg/m3	ACGIH
- TLV STEL	543	mg/m3	ACGIH
CYCLOHEXANONE			
- TLV TWA	100	mg/m3	ACGIH
BUTYLGLYCOL ACETATE			
- TLV TWA	33	mg/m3	NIOSH94
TLV of solvent mixture:	276	mg/mc	

In order to minimize exposure as far as possible, it is strongly recommended to use adequate individual protective measures such as: masks suitable for the product, goggles, gloves and overalls. Do not eat, drink or smoke while handling it. Accurately wash the hands with soap and water before meals and at the end of the work shift.

9. Physical and chemical properties

Colour	various
Odour	characteristic
State	paste
Solubility	N.A.
Water solubility	none
Viscosity	N.A.
Vapour density	N.A.
Evaporation speed	N.A.
Comburent properties	N.A.
Partition coefficient: n-octanol/water	N.A.
pH	N.A.
Boiling point	> 140°C
Flash point	> 39°C
Explosive properties	N.A.
Vapour pressure	N.A.
Molecular weight	1
Specific gravity	1,200Kg/l

10. Stability and reactivity

The product is stable in normal conditions of use and storage. When heated or in the event of a fire, carbon-dioxides may be released and vapours which are dangerous to health. The vapours may also form explosive mixtures with the air.

The xylene present is stable but may give violent reactions if placed in contact with strong oxidants such as nitric acid, sulfuric acid, perchlorates and similar agents. It is biodegradable in water and decomposes in the sunlight (photodegradable).

1-methoxy-2-propylacetate: it is stable but in presence of air, it can gradually form peroxides which explode due to the rise in temperature. It can react violently with oxidizing agents and strong acids and alkaline metals. Avoid copper, aluminium and their alloys when storing. Store under inert atmosphere, repaired from humidity because it easily hydrolyses.

Cyclohexanone reacts violently with strong oxidizing agents and attacks different types of plastic materials (ref. H.C.S.)

11. Toxicological information

Acute effects: inhalation or cutaneous absorption of this product are harmful. This product may irritate mucosas, the upper respiratory tract, and eyes. Exposure symptoms may include: stinging and irritated eyes, mouth, nose, throat; cough, respiratory disorders, dizziness, headache, nausea and sickness.

In the most serious cases, inhalation of this product may cause larynx and bronchial tube edema and irritation, chemical pneumonia and pulmonary edema. Upon contact with skin, this product may irritate it, causing an increase in skin temperature, swelling and itchiness. Ingestion of even small amounts of this product may cause health problems (stomach pain, nausea, sickness, diarrhoea, etc.).

Xylene: has a toxic effect on the CNS (encephalopathies). Irritating to the skin, conjunctivae, cornea and respiratory apparatus.

1-methoxy-2-propanol and corresponding acetate: the main route of entry is the skin, whereas the respiratory route is less important owing to the low vapour tension of the product. Concentrations above 100 ppm cause irritation of the eyes, nose and oropharynx.

The recommended limit of exposure is 100 ppm for 8 hours. At 1000 ppm disturbance in the equilibrium and severe irritation of the eyes is observed. (For further details refer to INRS, Fiche toxicologique, nr. 221).

Clinical and biological examinations carried out on exposed volunteers revealed no anomalies. Acetate produces greater skin and ocular irritation on direct contact. No chronic effects have been reported in man. In vitro genotoxicity tests on animals resulted to be negative.

No significant effects were observed in studies on animal reproduction.

The following experimental data confirm that the substance is not even harmful: oral LD50 in the rat = 7900 mg/kg, inhalation CL50 in the rat 4 hours = 55.2 mg/l (Fiche toxicologique nr. 221).

12. Ecological information

Use this product according to good working practices. Avoid litter. Inform the competent authorities, should the product reach waterways or sewers or contaminate soil or vegetation.

13. Disposal considerations

Consider the possibility of burning the product in a suitable incinerator. Acid or basic products must always be neutralized before undergoing any treatment, including biological treatment whenever feasible. If the waste is solid, it can be disposed of in a landfill.

14. Transport information

These goods must be transported by vehicles authorized to the carriage of dangerous goods according to the provisions set out in the current edition of the Code of International Carriage of Dangerous Goods by Road (ADR) and in all the applicable national regulations. These goods must be packed in their original packing or in packing made of materials resistant to their content and not reacting dangerously with it. People loading and unloading dangerous goods must be trained on all the risks deriving from these substances and on all actions that must be taken in case of emergency situations.

Road and rail transport:

ADR:	3,III	UN:1210
Label:	3	
Nr. Kemler:	30	

WK SERIES INK

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Page n.5 / 6

Proper Shipping Name: Printing ink

Carriage by sea (shipping):

IMO class: 3 UN:1210

Packing Group: III

EMS: 3-05

Proper Shipping Name: Printing ink

Transport by air:

IATA: 3 UN:1210

Packing Group: III

Label: 3

Cargo:

Packaging instructions: 310 Maximum quantity: 220 L

Pass.:

Packaging instructions: 309 Maximum quantity: 60 L

15. Regulatory information



R10 FLAMMABLE.
R20/21 HARMFUL BY INHALATION AND IN CONTACT WITH SKIN.
S 9 KEEP CONTAINER IN A WELL-VENTILATED PLACE.
S13 KEEP AWAY FROM FOOD, DRINK AND ANIMAL FEEDINGSTUFFS.
S36 WEAR SUITABLE PROTECTIVE CLOTHING.
S43 IN CASE OF FIRE, USE . . . (INDICATE IN THE SPACE THE PRECISE TYPE OF FIRE-FIGHTING EQUIPMENT. IF WATER INCREASES RISK, ADD - 'NEVER USE WATER').

Danger labelling under regulations 67/548/CEE and 1999/45/CE and following amendments and adjustments.

Workers exposed to this chemical agent must undergo health checks according to regulation 98/24/CE.

16. Other information

Text of -R- phrases quoted in section 2 of the sheet.

R10 FLAMMABLE.
R11 HIGHLY FLAMMABLE.
R20 HARMFUL BY INHALATION.
R20/21 HARMFUL BY INHALATION AND IN CONTACT WITH SKIN.
R36 IRRITATING TO EYES.

R38 IRRITATING TO SKIN.

THIS PRODUCT IS SUITABLE FOR PROFESSIONAL USE ONLY.

GENERAL BIBLIOGRAPHY

1. Regulation 1999/45/CE and following amendments;
2. Regulation 67/548/CEE and following amendments and adjustments (technical adjustment XXVIII);
3. Regulation 91/155/CEE and following amendments;
4. The Merck Index. - 10th Edition;
5. Handling Chemical Safety;
6. Niosh - Registry of Toxic Effects of Chemical Substances;
7. INRS - Fiche Toxicologique (toxicological sheet);
8. Patty - Industrial Hygiene and Toxicology;
9. N.I. Sax-Dangerous properties of Industrial Materials-7, 1989 Edition;

Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product .

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Changes to previous review

The following sections were modified:

09 / 14 / 15